

Part Number: PT228-42180-01

Kit Contents

Item #	Quantity Req.	Description
1	1	Front Sport Bumper Trim
2		
3		

Hardware Bag Contents

Item #	Quantity Req.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Req.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
Socket	10mm
Ratchet	
Special Chemicals	Notes

General Applicability

Adventure/Trail Package vehicles

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.

TOYOTA RAV4 ADVENTURE 2018 - FRONT SPORT BUMPER TRIM Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

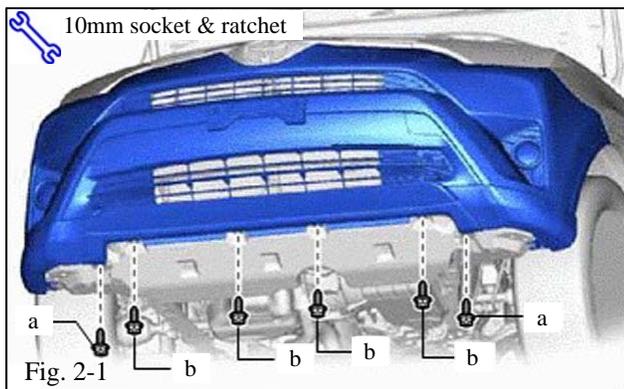
1. Prepare for the Installation.

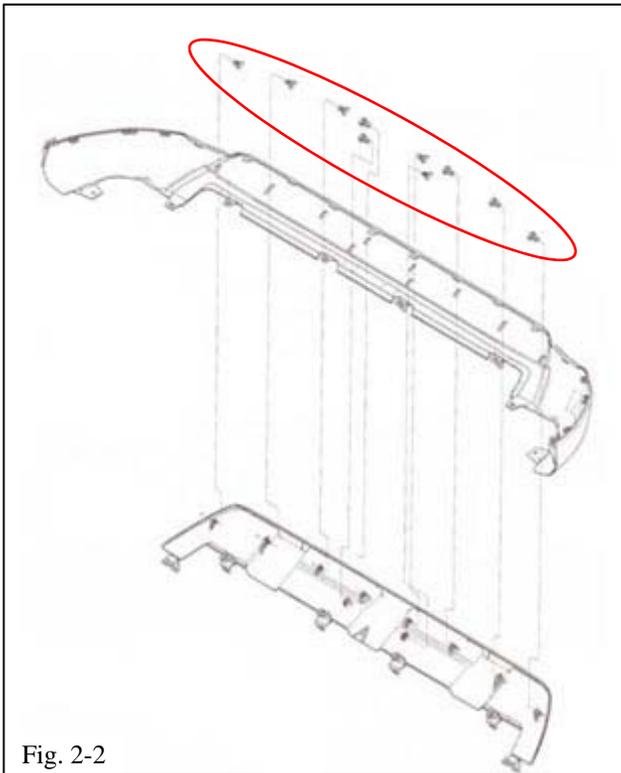
- (a) Open the part box and check the sport bumper trim for any damage.

2. Remove the Front Sport Bumper Trim.

⚠ NOTE: Vehicle panels and components not needed for installation have been removed to improve clarity of the installation process.

- (a) Remove the 2 screws (a) and 4 bolts (b) (Fig. 2-1). Retail them for reuse.



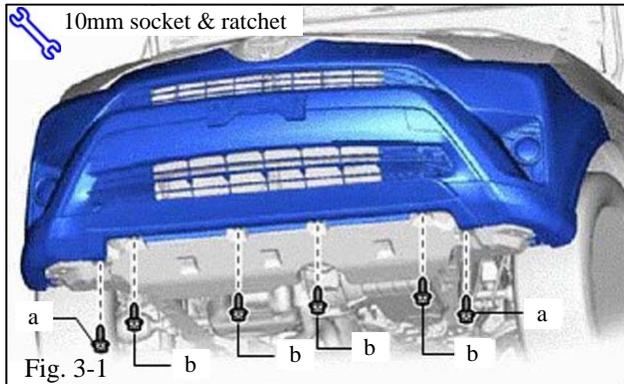


- (b) Remove the 10 clips (Fig. 2-2).
 - (1) Depress the locking finger on the clip.
 - (2) Retain the clips for reuse.

⚠ NOTE: Hand clearance is limited, but the sport bumper trim can be removed without removing the front bumper assembly.

3. Install the Front Sport Bumper Trim.

- (a) Insert the Sport Bumper Trim in the Front Bumper Guard (Refer to Fig. 2-2).
- (b) Engage the 10 clips removed in Step 2(b).
- (c) Install the 2 screws (a) and 4 bolts (b) removed in Step 2(a) (Fig. 3-1).



TOYOTA RAV4 ADVENTURE 2018 - FRONT SPORT BUMPER TRIM
Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Correct part number installed<input type="checkbox"/><input type="checkbox"/><input type="checkbox"/>	<p>Verify the part number on the package</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/><input type="checkbox"/><input type="checkbox"/>	
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>